



Store these instructions in a safe place or with the enclosed maintenance checklist

Instruction Sheet

Inflatable Barrel Kit 1330-Large



Take time to familiarize yourself with the use and maintenance of this equipment before using. Please file this Instruction Sheet in an accessible location: the Instruction Sheet must be read and familiar to anyone who is using Southpaw Enterprises Equipment.

IMPORTANT: Please check equipment immediately for any damage that may have resulted during shipping. If any damage has occurred, please contact Southpaw Enterprises, Inc. immediately.

MATERIALS LIST:

- | | |
|-----------------------|---------------------------|
| 1 - Blue Vinyl Cover | 1 - Valve Stem Tool |
| 3 - Tubes | 1 - Instruction Sheet |
| 3 - Valve Stem Covers | 1 - Maintenance Checklist |
| 3 - Black Tube Wraps | |

TOOLS NEEDED:

Pressurized air or a good tire pump.

WORKING LOAD: 250 lbs.

NOTE: Do not untie or cut the white cords in the blue vinyl cover. These are adjusted to the correct diameter.

Assembly Procedures:

REQUIRES TWO (2) PEOPLE TO ASSEMBLE.

1. Partially inflate the tubes, just enough to give them shape.
2. Loosely put on the tube wraps (NOTE: Direction tube wrap fits on tube). (See Figure 1).
- **Special Note:** When placing tubes in barrel cover, have the **blue line** facing out on the outside tubes. (See Figure 2a).

When putting tubes in barrel cover, be sure to stagger valve locations. (See Figure 2b).

3. Turn barrel on its side and make an initial adjustment of the tubes and cover. Align the cover to be equal distant from the blue line on the tube and check both ends and adjust the tube wrap. (See Figure 3).
4. Start inflating the outside tubes, continue checking the alignment of the cover. Also watch that the valve does not catch or bind, or it will constrict the tube. (See Figure 4).
- **Special Note:** You may have to release air to make adjustments; to do this insert the included valve stem tool into the valve stem and turn counter clockwise to loosen the core and let out the amount of air desired, then tighten the core by turning the valve stem tool clockwise.
5. Continue to inflate the **outer tubes** to about 2/3 of finished size.

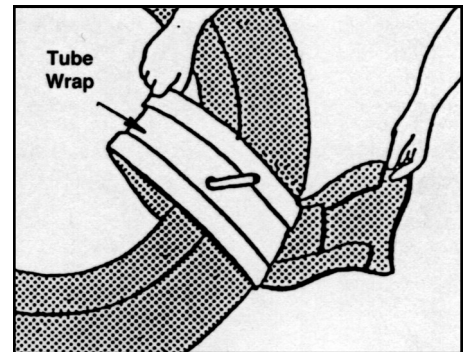


Figure 1

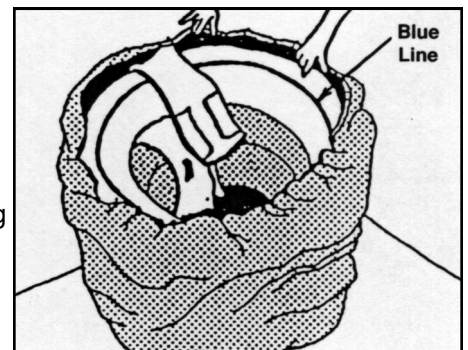


Figure 2a

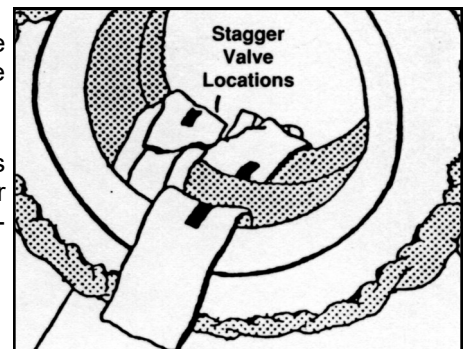


Figure 2b

6. Inflate the **center tube** to about 2/3 of finished size, keeping an eye on the tube wrap and adjusting as needed.
 7. Finish inflating the outside tubes - at this point, you should be able to get your fingers under the edge of the cover.
 8. finish inflating the center tube - at this point, the cover should be tight over the tubes and you should just be able to get your fingers under the edge of the cover.
- **Important Note:** Replace the cap on the valve and slip tubular webbing over valve stem and tuck wrap end between tubes.

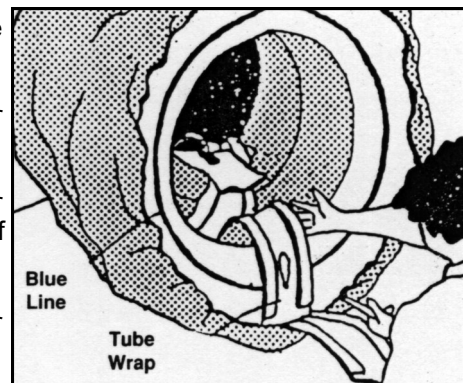


Figure 3

MAINTENANCE CHECKLIST:

All of the following wear points should be checked on a monthly basis and recorded on the checklist enclosed.

- Tube Wraps: Do not use if valve stem pokes through. Return for replacement.
- Vinyl Cover: If ropes come untied or break, discontinue use until repaired.

STORAGE PROCEDURES:

- Store where not accessible by clients without proper supervision.

CLEANING INSTRUCTIONS:

- Check for client allergies first.
- Check with your infectious disease department before using these procedures.
- Wipe tubes and cover with a damp cloth.
- Tube wraps may be hand washed with mild soap and cool water. Do not use bleach. Hang to air dry.

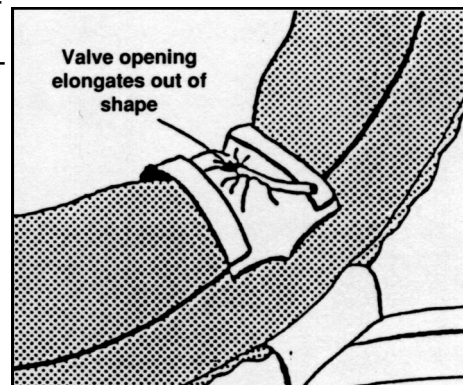


Figure 4

Safety Precautions - The safety of your clients is dependent on the appropriate choice of activity to match, yet challenge their physical abilities. Use appropriate spotting / safety techniques. In addition, the layout of your activity area, proper installation and maintenance of your equipment is critical. Southpaw equipment is not intended for recreational or outdoor use. Under no condition should this equipment be used without proper supervision.

This sheet is for example only. It is not meant to, in any way, replace local, county, state, or Federal standards. Be aware - it is your responsibility to find all pertinent safety information that pertains to your facility.

If you have any questions or comments, please call or write
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