

Store these instructions along with the enclosed maintenance checklist in a safe place. You may also access them on our website.

Instruction Sheet: Steamroller In-Fun-Ity Expansion Kit 152019

Take time to familiarize yourself with the use and maintenance of this equipment before using. Please file this Instruction Sheet in an accessible location: the Instruction Sheet must be read and familiar to anyone who is using Southpaw Enterprises Equipment.

6 - Tapcon Screws 1/4" x 1-1/4"-xH90450

1 - 7/32" Hex Key Wrench-XH90150

1 - Instruction Sheet

1 - Maintenance Checklist

2 - Button Head Cap Screws 3/8-16 x 1-1/4"-xH90470

IMPORTANT: Please check equipment immediately for any damage that may have resulted during shipping. If any damage has occurred, please contact Southpaw Enterprises, Inc. immediately.

MATERIALS LIST:

- 1 Vertical Ladder (2 pieces)
- 1 Horizontal Section 🕆
- 14 Button Head Cap Screws 3/8-16 х 1-1/2-хнэо420 2 Acorn Nuts 3/8-16-хн1267
- 16 3/8" Flat Washers-**xH7034**
- 2 Angle Brackets
- 6 Wood Screws #8 x 1"-**XH90430**

WORKING LOAD: 300 LBS

The In-FUN-ity Climbing System is a modular system. Each instruction sheet is designed to assist you in assembling the particular item that it accompanies. Since these items may be configured in various manners to best suit your application, the instructions do not suggest any particular order of assembly. If you have any questions about how to set up your system, please contact Southpaw customer service for help.

ASSEMBLY:

Position the top and bottom sections of the ladder on the floor. Position the top and bottom so that the three bolt holes in the bottom of the top section will be aligned with the three t-nuts in the top of the bottom section. Slide the top section into the bottom section as shown in Fig. 1. Be sure that the head of the screw holding the ladder rung slides into groove in the bottom section. Align the bolt holes with the t-nuts. Place a 3/8" flat washer on six of the 3/8 x 1-1/2" bolts. Start the bolts from the inside, through the holes in the top section and screw it into the t-nuts in the bottom section. Start all six bolts then tighten securely with the hex key wrench provided.

NOTE: IF YOU HAVE PURCHASED A JUNGLE-GYM EXTENDER, REFER TO THAT INSTRUCTION SHEET AT THIS TIME, AND ATTACH THE EXTENTIONS BEFORE MOVING ON.

- Position the top of the assembled ladder inside one end of the horizontal section and align the screw inserts (Figs. 2 & 2 A). Put a 3/8" flat washer on each of four of the 3/8" x 1-1/2" cap screws. Start a screw through each of the holes and into each screw insert. Tighten all four screws securely using the hex key wrench provided.
- Raise the assembled ladder and horizontal section and position the available end of the horizontal section against the wall ladder with the sides of the horizontal section on the outside of the wall ladder (Fig. 3). Align the holes in the outside boards with the screw inserts. Put a 3/8" flat washer on four of the 3/8" x 1-1/2" cap screws and put them through the holes in the board and start them into the screw inserts. Tighten all four screws securely using the hex key wrench provided.

Your hardware will be packed with the Horizontal section



Figure 1







- Two angle brackets are provided to attach the bottom of the vertical ladder to the floor. Position the bracket on the floor on the outside of the ladder leg with the small holes on the floor. Put one of the 3/8" x 1-1/4" cap screws through the large hole in the bracket and through the hole in the bottom of the ladder. Put a 3/8" flat washer on the bolt then start a 3/8" acorn nut onto the bolt. Making sure that the bottom of the bracket in parallel with the floor, Tighten the nut using a 9/16" wrench while holding the cap screw with the hex key wrench provided. Install the bracket on both sides of the ladder. Screws are provided to secure the bracket to either wood or concrete floors. For concrete floors, drill pilot holes 1-1/2" deep. Vacuum the dust out of the holes and start the 1/4" x 1-1/4" concrete screws (blue) into each hole. Tighten securely using either a flat blade screw-driver or a 5/16" wrench. For wood floors, drill pilot holes 1" deep using a 3/32" drill bit. Use the wood screws provided to secure the brackets to the floor. Note: vinyl tile floors may have either wood or concrete underneath. Determine which before drilling.
- Attach the Steamroller Ramp to one of the rungs to get the angle that you prefer as shown in Figure 5.

MAINTENANCE CHECKLIST:

All of the following wear points should be checked on a monthly basis and recorded on the checklist enclosed.

- Check that all screws and bolts are tight. If any screws or bolts are found to be loose, discontinue use until they are tightened.
- Check wood surfaces for cracks and splinters. If cracks are found, discontinue use immediately and contact Southpaw Enterprises. Splinters may be sanded smooth and refinished with clear lacquer.

MATTING PRECAUTIONS:

• Always use appropriate matting under and around equipment.

STORAGE PROCEDURE:

• Make sure that equipment is not accessible by clients without proper supervision.

CLEANING INSTRUCTIONS:

- Check with your infectious disease department before using these procedures.
- Check for client allergies first.
- Clean with a damp cloth using soap and water or disinfectant.
- Dry before using.

Safety Precautions - The safety of your clients is dependent on the appropriate choice of activity to match, yet challenge their physical abilities. Use appropriate spotting / safety techniques. In addition, the layout of your activity area, proper installation and maintenance of your equipment is critical. Southpaw equipment is not intended for recreational or outdoor use. Under no condition should this equipment be used without proper supervision.

This sheet is for example only. It is not meant to, in any way, replace local, county, state, or Federal standards. Be aware - it is your responsibility to find all pertinent safety information that pertains to your facility.

If you have any questions or comments, please call or write Southpaw Enterprises, Inc. P.O. Box 1047, Dayton, Ohio 45401 -1047 Toll Free - (800) 228-1698 Please visit us at southpaw.com © 2024 Southpaw Enterprises, Inc. Figure 4



Fig 5