



Instruction Sheet

Jump and Play Island 4500

Store these instructions with the enclosed maintenance checklist in a safe place. You may also access them on our website.



Take time to familiarize yourself with the use and maintenance of this equipment before using. Please file this Instruction Sheet in an accessible location. The Instruction Sheet must be read and familiar to anyone who is using Southpaw Enterprises Equipment.

IMPORTANT: Please check equipment immediately for any damage that may have resulted during shipping. If any damage has occurred, please contact Southpaw Enterprises, Inc. immediately.

Materials List

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|---------------------------------------------------------|---------------------------------------|
| 1 - Wooden base assembly | 8 - Foam Bumpers-XE4500B & XE4500Y |
| 1 - Wooden Top | 4 - Blue Jumping Poles-XB4501 |
| 8 - 3/8" Split Lock Washers-XH7031 | 4 - Yellow Jumping Poles-XB4500 |
| 8 - Acorn nuts-XH1267 | 8- 80 1/2" long threaded rods-XH1999C |
| 8 - 3/8" Fender Washers (large outside diameter)-XH1004 | |
| 8 - 7/16" Flat Washers-XH7272 | |
| 1 - Inner tube-XE4511A | |
| 1 - Inner tube valve cover w/strap | |
| 1 - Instruction sheet | |
| 1 - Maintenance checklist | |

Warning: Never allow clients to use this piece of equipment unsupervised. Doing so may create an unsafe environment, which could result in serious injury.

Working Load: 350 lbs.

Tools needed for Assembly

- 9/16" wrench
 - Step-stool or a sturdy folding chair
- Having another person available as a helper may make the job go faster, although it can be assembled by one person.*

Setting up the Jump and Play Island

Note: If you have purchased a Tube Cover (4510) see Tube Cover Instruction sheet before inflating tube.

1. Unpack all the boxes and make sure you have all the parts. This should be done in the area where you will be using the Jump and Play Island, since it is very large and not easy to move once assembled.
2. Remove the packing from the base, and **carefully** unfold it and set it on the ground. The base will become very solid once fully assembled, but must be handled with care until then.
3. If your ceiling is less than 8 feet tall, you must now inflate the inner tube. You need only inflate it until it appears full. You can adjust the amount of pressure later. Place the tube onto the base.
4. Cut the shrink wrap around the bundle of rods and poles then remove the paper wrapping from the poles and open the bag of foam bumpers (doughnut shaped foam pieces). At this time, place the foam bumpers onto the end of the poles opposite of the nut on the threaded rod, and push them down several inches from the end. Once fully assembled, the bumpers will be pushed up against the top board.
5. **The end of the threaded rod with the nut on it will screw into the base.** Note: You may want to wear some light cotton work gloves to keep your hands clean while handling the threaded rod.
6. Place 1-7/16" washer in the recessed area. Pick up one of the poles one side will have a nut on it—pull the yellow or blue tube up to expose the nut and threaded rod—place the threaded rod into the Tee-Nut in the base and tighten with a 9/16th" wrench. Once nut is completely tightened slide the pole cover down into position (see photo) in the recessed area of the base. This should stay upright on its own, but be careful not to bump it. Repeat with the other seven poles.
7. Place a step-stool, or small step ladder inside the poles. (A sturdy folding chair works well, and is easy to get in-between the poles). They may not all line up at first, but this is normal. **These 3 parts of step 7 will take a bit of patience.**



- Place the top onto the tops of the poles, with the recessed holes facing down. Make sure all the threaded rods are in the recesses.
- One-by-one, guide the threaded rod into the center thru-hole.

- Once these are all in place, make sure the painted jumping poles all go into the recessed part of the top.
8. There should now be approximately 1/2" of threaded rod sticking out of the top of the top wooden piece. Put a fender washer, then a split lock washer, then an acorn nut onto one of the rods. (fender washers have a large outer-diameter). Hand tighten the acorn nut. Repeat this step for all of the poles. Once all the washers and nuts are in place, tighten them with a 9/16" wrench, working in a star pattern (as opposed to going around the circle). You may need to tighten some bolts twice, as sometimes tightening its neighbor will create additional looseness. **DO NOT OVERTIGHTEN.** Over-tightening the nuts could force the threaded rod through the threaded insert in the base. If each pole is held tightly, you have adequately tightened the nut. Just make sure the split lock washer is flattened.
 9. Push the foam bumpers up against the wooden top.
 10. Inflate the inner tube as follows: An adult bouncing on the tube with her feet together should not "bottom out" the inner tube. To test, hold onto the jumping poles and jump, with your feet together, on the tube. If your feet hit the base, the tube needs more air. As you get comfortable with the Jump and Play Island, you may inflate the tube differently to suit the needs of your client(s).
 11. Unfasten the hook and loop fastener on the valve cover. Put the foam cover over the valve and run the strap up and around the tube. Re-fasten the hook and loop closure. This will keep the cover in place.

Maintenance Checklist

All of the following wear points should be checked on a weekly basis and recorded on the checklist enclosed.

- ✓ Make sure the valve cover is securely in place on the inner tube valve at all times.
- ✓ Check to make sure that all the bolts are securely tightened. If any have become loose, discontinue use until they are tightened.
- ✓ Make sure that the inner tube is sufficiently inflated AT ALL TIMES. If the tube is under-inflated, re-inflate before using.
- ✓ Check for splinters or chips in the base and top. If found, sand smooth and refinish with a water-based lacquer, or call Southpaw for repairs.

Precautions

- Always use appropriate matting around the jump and play island.
- The Jump and Play Island should be placed **at least** 5 feet from all walls and other obstacles.

Cleaning Instructions

- Check with your infectious disease department before using these procedures.
- Check for client allergies first.
- Clean by wiping with a damp rag using a mild disinfectant.

Storage Procedure

- Store where not accessible by clients without proper supervision.
- Deflate inner tube when storing.
- Keep all parts together when storing.

Safety Precautions - The safety of your clients is dependent on the appropriate choice of activity to match, yet challenge their physical abilities. Use appropriate spotting / safety techniques. In addition, the layout of your activity area, proper installation and maintenance of your equipment is critical. Southpaw equipment is not intended for recreational or outdoor use. Under no condition should this equipment be used without proper supervision.

This sheet is for example only. It is not meant to, in any way, replace local, county, state, or Federal standards. Be aware - it is your responsibility to find all pertinent safety information that pertains to your facility.

If you have any questions or comments, please call or write

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Please visit us at southpaw.com

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