



Store these instructions along with the enclosed maintenance checklist in a safe place. You may also access them on our website.

# Instruction Sheet

## Upright Eyebolt Kit 7008



Take time to familiarize yourself with the use and maintenance of this equipment before using. Please file this Instruction Sheet in an accessible location. The Instruction Sheet must be read and familiar to anyone who is using Southpaw Enterprises Equipment.

**IMPORTANT: Please check equipment immediately for any damage that may have resulted during shipping. If any damage has occurred, please contact Southpaw Enterprises, Inc. immediately.**

### MATERIALS LIST:

2 - 1/2-13 x 6" forged eye bolts-XH1020  
2 - 1/2" flat washers-XH0999  
2 - 1/2-13 hex lock nuts-XH1006

1 - Instruction Sheet  
1 - Maintenance Checklist

Warning: Failure to properly install a forged steel eyebolt (1/2" or 5/8") may result in serious injury or death. If you have any questions about the installation of the forged steel eyebolt, please contact Southpaw Enterprises

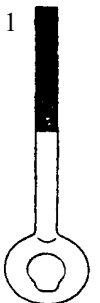
### INSTALLATION:

- Make sure that the uprights were assembled with the vinyl cover seam towards the inside of the structure. If the seam is not facing the inside, you will have to reposition the cover by pulling the vinyl out where it is tucked into the top and unfasten the hook and loop at the seam to turn it around 180 degrees, fasten the hook and loop and tuck in at the top.
- There are holes drilled in the upright at 31, 43, and 55 inches from the bottom of the upright.
- With the seam facing the inside of the structure, start at the bottom and loosen the hook and loop fastener up to the point that you want to install the eye bolt.
- The foam has been cut on each side of the upright to give access to the holes. Remove the cut outs at the appropriate height. Save the cut outs if you should ever want to remove the eye bolts.
- Insert the eye bolt through the hole from the inside, through the upright. Put a flat washer and a nut on the bolt. Hold the eye bolt by putting a bar or large screwdriver through the "eye" of the eye bolt while tightening the nut. Position the eye bolt with the width of the eye vertical and the hole parallel to the floor. Tighten the nut securely.
- Starting at the top, fasten the hook and loop until you get to the eye bolt. Cut a slit in the hook part of the fastener up to the vinyl (do not cut the vinyl) so the slit will go around the eye bolt as you fasten the seam. Continue fastening to the bottom of the cover.
- Repeat this procedure on the other upright.

### MAINTENANCE CHECKLIST

All of the following wear points should be checked on a daily, weekly or monthly basis (as indicated) and Fig. 1 recorded on the checklist enclosed.

- Try to turn the eye bolt on a **DAILY** basis. If it turns at all, remove the eye bolt, coupling nut and lock nuts. Clean each piece and then re-install per the directions using Loctite 242 threadlocker.
- Check all nuts and bolts making certain that they are tight on a weekly basis.
- **WARNING:** Check eye bolt for wear and movement. If more than 30% of the thickness of the eye bolt is worn away (See fig. 1), discontinue use until replaced. If the eyebolt moves excessively, discontinue use until all hardware is checked and tightened.



Wear pattern

If you have any questions or comments, please call or write  
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